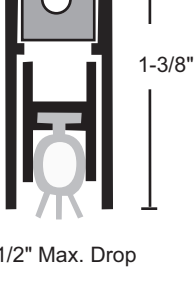




780S

Slimline
Automatic
Door Bottom

9/16"



1/2" Max. Drop

- ▶ Aluminum Alloy 6063, T5 Temper
- ▶ Flame/Moisture Resistant
- ▶ 1/2" Max. Drop



STC 37

See ngp.com for
All Applicable
Certifications for
this Product.



POSITIVE PRESSURE
TESTED GASKETING
MATERIALS
FOR FIRE DOORS
FOR APPLICATION
TO HOLLOW-METAL-
TYPE FIRE DOORS
RATED UP TO 3
HOURS AND WOOD-
TYPE FIRE DOORS
RATED UP TO 1-1/2
HOURS.
CATEGORY H

SMOKE & DRAFT
CONTROL
GASKETING
(CATEGORY H)
TESTED TO UL
1784; MEETS
REQUIREMENTS OF
NFPA 105, IBC FOR
USE ON "S" LABEL
DOORS.



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1-800-NGP-RUSH

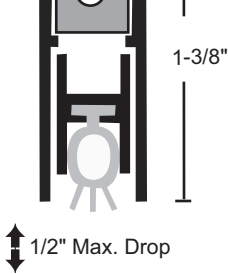
FAX:
(800) 255-7874

QUOTES:
quotes@ngp.com



INSTALLATION INSTRUCTIONS

780S



WARNING: Do not pull drop bottom bar out of case or damage will occur and void warranty.

1. For single doors cut door bottom on end without adjustment block $\frac{1}{8}$ " shorter than distance between stops on frame. For pairs cut $\frac{1}{16}$ " shorter than distance between stop on frame and meeting edge of door. Maximum cut door bottoms 36" and longer = 4", shorter than 36" should not be field cut, order net length.
2. With door closed, position on push side of door with adjustment block toward hinged edge. Align bottom of case flush with bottom of door and $\frac{1}{16}$ " clearance at each end, mark screw holes.
3. Drill pilot holes for screws using $\frac{7}{64}$ " drill bit.
4. Install with screws provided. Do not over tighten.
5. Adjust for proper seal. Pull out adjustment block clear of aluminum housing. Firmly hold threaded rod and turn adjustment block right to reduce seal drop or left to increase seal drop. Maximum drop = $\frac{1}{2}$ ".
WARNING: Adjusting beyond $\frac{1}{2}$ " maximum drop will cause damage and void warranty.
6. End cap with holes should be mounted to door at hinge side end to hold adjustment once set. Install as illustrated above with screws provided. Blank end cap may be installed at other end on single doors only, if desired.

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