REDHEADS - Redheads are a diving duck easily recognizable by their bright red head and grey back. Redheads take new mates every year, with hens regularly laying eggs in the nests of other ducks. Not to be mistaken for similar looking canvasbacks, redheads are a magnificent species.
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<td>Interlocking</td>
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<th>Fasteners</th>
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<td>Fasteners</td>
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| R75    | T24 | 401 | T15 | 885-6  | T22 | 8136  | T31    |
| R75    | T24 | 401 | T15 | 885-7  | T22 | 8136B | T31    |
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| R75    | T24 | 401 | T15 | 895BR  | T46 | 8137  | T31    |
| R75    | T24 | 401 | T15 | 896    | T11 | 8138  | T31    |
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| 315BR   | T45 | 426E | T6  | 962    | T28 | 8150  | T30    |
ADA COMPLIANT Barrier Free Thresholds meet the requirements of ADA Standards for Accessible Design and ICC/ANSI A117.1 Accessible and Usable Buildings and Facilities.

POSITIVE PRESSURE CERTIFIED by UL to ANSI/UL10C; complies with IBC, NFPA 80 and NFPA 252 for application to Hollow Metal fire doors rated up to 3 Hrs., and Wood Fire doors rated up to 90 minutes.

CERTIFIED by UL to CAN/ULC-S104 and ANSI/UL10B; complies with NFPA 80 and NFPA 252 for application to Hollow Metal fire doors rated up to 3 Hrs., and Wood fire doors rated up to 90 minutes.

Air Infiltration Tested to ASTM E283, Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors.

SLIP-RESISTANT ‘SIA’ textured surface is available on all thresholds. Our process embeds and fuses bits of hot nickel and titanium into the surface of the threshold. This technology originally developed for use on aircraft carrier decks is very skid resistant and will not wear off.

ANSI/BHMA CERTIFIED. Certified thresholds comply with American National Standard for Thresholds ANSI/BHMA A156.21 and are listed in the BHMA Certified Products Directory.

Online product listings at [www.ul.com/database](http://www.ul.com/database)

**ANSI/BHMA A156.21 American National Standard for Thresholds**

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<th>3 Configuration</th>
<th>4 Surface</th>
<th>5 Description</th>
<th>6 Description</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>5. Rabbeted, latching/ Panic</td>
<td>5. End Mitered</td>
<td>5. Ends Mitered</td>
<td></td>
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</tr>
<tr>
<td></td>
<td>8. Ramped</td>
<td>Applied to door</td>
<td>8. Applied to door</td>
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<tr>
<td></td>
<td>0. None designated</td>
<td>9. Thermal Barrier</td>
<td>9. Thermal Barrier</td>
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</table>

Suffix- HD = Heavy Duty
**Materials**

Thresholds are Aluminum Alloy 6063, T5 temper, unless noted. Cover Plates 818, 814 and 828 are Aluminum Alloy 3003, H14 hardness. Cover Plate 838 is Aluminum Alloy 5052, H32 hardness.

Architectural Bronze Thresholds are Alloy CDA 385 (Copper Alloy No. C38500), Architectural Bronze. Brass Cover Plate 818BR is Alloy CDA 260 (Copper Alloy No. C26000) cold formed Cartridge Brass.

Stainless Steel Thresholds and Cover Plates are Type 304; known for its excellent corrosion resistance, high tensile strength and resistance to oxidation.

### Threshold Finishes

<table>
<thead>
<tr>
<th>Material</th>
<th>Finish Type</th>
<th>ANSI/BHMA Standard</th>
<th>Material Grade</th>
<th>NGP Suffix</th>
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<tr>
<td>Aluminum</td>
<td>Mill Finish</td>
<td>ANSI/BHMA 719</td>
<td>US27</td>
<td>None</td>
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<tr>
<td></td>
<td>Dark Bronze</td>
<td></td>
<td></td>
<td>DKB</td>
</tr>
<tr>
<td></td>
<td>Polished</td>
<td>ANSI/BHMA 717</td>
<td></td>
<td>POL</td>
</tr>
<tr>
<td></td>
<td>Slip Resistant</td>
<td></td>
<td></td>
<td>SIA</td>
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<tr>
<td>Architectural Bronze</td>
<td>Satin Finish</td>
<td>ANSI/BHMA 728</td>
<td>US4</td>
<td>BR</td>
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<td>Dark Bronze Oil Rubbed</td>
<td>ANSI/BHMA 722</td>
<td>US10B</td>
<td>BR-DKB</td>
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<tr>
<td></td>
<td>Polished</td>
<td>ANSI/BHMA 721</td>
<td>US3</td>
<td>BR-POL</td>
</tr>
<tr>
<td></td>
<td>Slip Resistant</td>
<td></td>
<td></td>
<td>BR-SIA</td>
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<tr>
<td>Stainless Steel</td>
<td>Mill Finish</td>
<td>ANSI/BHMA 630</td>
<td>US32D</td>
<td>SS</td>
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<td>Brushed (#4)</td>
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<td></td>
<td>Polished</td>
<td>ANSI/BHMA 629</td>
<td>US32</td>
<td>SS-POL</td>
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<tr>
<td></td>
<td>Slip Resistant</td>
<td></td>
<td></td>
<td>SS-SIA</td>
</tr>
</tbody>
</table>

### Slip Resistant Finish

SIA (Slick It Ain’t) finish is our slip resistant textured surface, available on all thresholds up to 24" wide and on 818 aluminum and brass cover plates up to 10" wide.

Our SIA technology embeds bits of hot nickel and titanium into the surface of the threshold using a high pressure thermo-electrostatic process. It was originally developed for use on aircraft carrier decks. SIA finish is very durable and will not wear off.

This results in a slip resistant surface that is similar to high grit sandpaper.

Aluminum and Stainless Steel SIA finish thresholds are a pewter color. Architectural Bronze SIA finish thresholds are a brass color.
General Information

Aluminum and Architectural Bronze Thresholds and Assembly Components are furnished longer than ordered to allow for field sizing and fitting. 1/2" is added to thresholds under 61"; 1" is added to thresholds over 61", unless ordered as “net” cut.
Unless noted, thresholds are punched for and provided with fasteners. Assembly parts are supplied undrilled with fasteners provided.
Special Drilling and Notching is available; details must be provided with the order. Stainless Steel Thresholds are supplied “net” cut.
Radiation shielding with .030" thick Lead is available on most thresholds. Specify “Lead Lined”.
Catalog Illustrations are full scale, except as noted.

Returned Closed Ends

Return Closed Ends (RCE’s) are available on most beveled thresholds. The corner is miter cut on a 45 degree angle and returned to the face of the door frame for a neat, clean, finished appearance. Specify: “RCE”

Custom Fabricated Thresholds

Our Custom Fab dept. specializes in producing custom made-to order thresholds to your specifications. Submit your details to our technical dept. for a quotation and drawing for your approval. Components shown on pages T-30, T-31 and T-47 are used to build special assemblies like the one illustrated below. Aluminum, Brass and Stainless Steel Cover Plates are also custom formed and welded to meet special requirements.

Sports Floor Threshold Assemblies

Wood gymnasium sports floors are designed to be free floating. We offer threshold assemblies to cover the transition from the primary floor to the sports floor. As the sports floor shifts, the threshold assembly will allow expansion and contraction by the top plate moving with the sports floor.

8133 x 8143 x 8168N (Neoprene) x 8139 x 10-24 MS/LA
Also available in 1/2" high and in other widths - contact NGP Technical Department
**LEED Green Building**

The LEED (Leadership in Energy and Environmental Design) Green Building Rating System® is a national standard for developing high-performance, sustainable buildings developed by the U. S. Green Building Council.

Based on recent historical records and forecast, raw materials utilized in and contained in NGP products average the following percentages of recycled materials:

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<tr>
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<th>Pre-Consumer</th>
</tr>
</thead>
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<tr>
<td>Aluminum Thresholds</td>
<td>18%</td>
<td>49%</td>
</tr>
<tr>
<td>Architectural Bronze Thresholds</td>
<td>70%</td>
<td>25%</td>
</tr>
<tr>
<td>Stainless Steel Thresholds</td>
<td>25%</td>
<td>3%</td>
</tr>
<tr>
<td>Rubber Ramps</td>
<td>0%</td>
<td>0%</td>
</tr>
<tr>
<td>Gasketing with Aluminum Retainers</td>
<td>13%</td>
<td>37%</td>
</tr>
<tr>
<td>Gasketing with Bronze Retainers</td>
<td>52%</td>
<td>19%</td>
</tr>
<tr>
<td>Gasketing with Stainless Steel Retainers</td>
<td>19%</td>
<td>2%</td>
</tr>
<tr>
<td>Self-Adhesive Gasketing</td>
<td>0%</td>
<td>0%</td>
</tr>
<tr>
<td>Finger Guard 2248</td>
<td>13%</td>
<td>37%</td>
</tr>
<tr>
<td>Finger Guard 2252</td>
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<td>0%</td>
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<tr>
<td>Metal Edge/Astragal sets (Steel)</td>
<td>25%</td>
<td>3%</td>
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<tr>
<td>Lite Kits &amp; Louvers (Steel)</td>
<td>15%</td>
<td>5%</td>
</tr>
<tr>
<td>Aluminum Louvers</td>
<td>18%</td>
<td>49%</td>
</tr>
</tbody>
</table>

Our current LEED letter containing LEED qualification information for all our products is available at [www.ngp.com](http://www.ngp.com).

Environmental Product Declarations (EPD) prepared and certified by an Independent Laboratory based on Life Cycle Assessments (LCA) of our products may be viewed on our website [www.ngp.com](http://www.ngp.com).

Health Product Declarations (HPD) may be viewed on our website [www.ngp.com](http://www.ngp.com).

National Guard Products sustainability report may be viewed on our website [www.ngp.com](http://www.ngp.com).

Contact us regarding our end of use product recycling program.

**Buy American Requirements**

**Buy American Act**

Over 99% of our products are produced in the United States as a domestic construction material, as defined in the Buy American Act (BAA) of March 1933 and amended by the Buy American Act of 1988 and FAR 52.225-9. A Buy American certificate may be obtained on our website [www.ngp.com](http://www.ngp.com).

**Federal American Recovery and Reinvestment Act**

More than 99% of our products qualify as manufactured products produced in the United States as manufactured goods, as defined in OMB Guidance (176.140; 176.70(a) (2) (ii); 176.160, complying with the Federal American Recovery Reinvestment Act, ARRA-2009. Contact us for a Buy America ARRA certificate for your project.

**Buy America**

More than 99% of our products comply with Buy America Requirements of 49 U.S.C. 5323(j)(1), and the applicable regulations in 49 CFR part 661. Contact us for a Certificate of Compliance for your project.

Components of unknown origin are considered to have been produced or manufactured outside the United States.
Saddle Thresholds

MATERIALS & FINISHES
- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

FASTENERS
#10 x 1-1/2" FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.

VINYL FOOT SEAL OPTION: used instead of caulking to increase the weather resistance of the threshold. Specify on order.
### Saddle Thresholds

**Typical Wall .125**
- **211** .43 lbs./ft.
- **211DKB** .43 lbs./ft.

**3”**

**Typical Wall .125**
- **424** .61 lbs./ft.
- **424DKB** .61 lbs./ft.

**4”**

**Typical Wall .162**
- **425** .88 lbs./ft.
- **425DKB** .88 lbs./ft.

**5”**

**Typical Wall .175**
- **426** 1.00 lbs./ft.
- **426DKB** 1.00 lbs./ft.

**6”**

**Typical Wall .188**
- **427** 1.16 lbs./ft.
- **427DKB** 1.16 lbs./ft.

**7”**

**Typical Wall .250**
- **8475** 1.90 lbs./ft.
- **8475DKB** 1.90 lbs./ft.

**7-1/2”**

**Typical Wall .188**
- **525** .93 lbs./ft.
- **525DKB** .93 lbs./ft.

**5”**

---

**MATERIALS & FINISHES**
- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

**FASTENERS**
- #10 x 1-1/2” FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.
Saddle Thresholds

All thresholds this page

| Typical Wall .125 | 413   | .53 lbs./ft. |
| Typical Wall .125 | 413DKB | .53 lbs./ft. |
| Typical Wall .125 | 513   | .68 lbs./ft. |
| Typical Wall .125 | 513DKB | .68 lbs./ft. |
| Typical Wall .125 | 613   | .88 lbs./ft. |
| Typical Wall .125 | 613DKB | .88 lbs./ft. |
| Typical Wall .125 | 713   | 1.01 lbs./ft. |
| Typical Wall .125 | 713DKB | 1.01 lbs./ft. |
| Typical Wall .125 | 813   | 1.20 lbs./ft. |
| Typical Wall .125 | 813DKB | 1.20 lbs./ft. |
| Typical Wall .125 | 913   | 1.41 lbs./ft. |
| Typical Wall .125 | 913DKB | 1.41 lbs./ft. |
| Typical Wall .125 | 1013  | 1.63 lbs./ft. |
| Typical Wall .125 | 1013DKB | 1.63 lbs./ft. |

MATERIALS & FINISHES
- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

FASTENERS
#10 x 1-1/2” FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.
Extended Width Thresholds

All thresholds this page

**MATERIALS & FINISHES**
- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

**FASTENERS**
#10 x 1-1/2” FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.

**WA8113** 1.55 lbs./ft.
WA8113DKB 1.55 lbs./ft.

**WA8213** 1.27 lbs./ft.
WA8213DKB 1.27 lbs./ft.

8113 1.57 lbs./ft.
8113DKB 1.57 lbs./ft.

8213 1.74 lbs./ft.
8213DKB 1.74 lbs./ft.

WA8113 1.55 lbs./ft.
WA8113DKB 1.55 lbs./ft.

WA8213 1.27 lbs./ft.
WA8213DKB 1.27 lbs./ft.
Extended Width Thresholds

**MATERIALS & FINISHES**
- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

**FASTENERS**
#10 x 1-1/2" FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.

- 431. 1.75 lbs./ft.
  431DKB. 1.75 lbs./ft.

- WA431. 1.75 lbs./ft.
  WA431DKB. 1.75 lbs./ft.

- 432. 1.87 lbs./ft.
  432DKB. 1.87 lbs./ft.

- WA432. 1.87 lbs./ft.
  WA432DKB. 1.87 lbs./ft.
Smooth Surface Thresholds

Recommended to provide the best results where automatic door bottoms are used.

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<table>
<thead>
<tr>
<th>Material</th>
<th>Weight/lb/ft</th>
</tr>
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<tbody>
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<td>410DKB</td>
<td>.36</td>
</tr>
<tr>
<td>411</td>
<td>.50</td>
</tr>
<tr>
<td>411DKB</td>
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<tr>
<td>111</td>
<td>.93</td>
</tr>
<tr>
<td>111DKB</td>
<td>.93</td>
</tr>
</tbody>
</table>

MATERIALS & FINISHES
- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

FASTENERS
#10 x 1-1/2" FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.
Heavy Duty Thresholds

• For use where forklift or vehicular traffic occurs
• Recommended for delivery/storage doorways where heavier loads travel
• BHMA certified to ANSI A156.21 Heavy Duty 10,000 lb. load test
• Optional “SIA” slip-resistant finish recommended in moisture prone areas

MATERIALS & FINISHES
• Aluminum mill finish
• DKB - Aluminum dark bronze finish
• Optional: Slip Resistant SIA Finish

FASTENERS
#10 x 1-1/2” FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.

BUMPER SEAL
Seals against the door providing weather resistance

Options:
NGP-TPV (“N”)
Silicone (“S”)
Heavy Duty Thresholds

- For use where forklift or vehicular traffic occurs
- Recommended for delivery/storage doorways where heavier loads travel
- Optional “SIA” slip-resistant finish recommended in moisture prone areas

**MATERIALS & FINISHES**
- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

**FASTENERS**
- #10 x 1-1/2" FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.

**426HD** 1.98 lbs./ft.  
**426HDDKB** 1.98 lbs./ft.

**613HD** 1.66 lbs./ft.  
**613HDDKB** 1.66 lbs./ft.  
BHMA certified to ANSI/BHMA A156.21 Heavy Duty 10,000 lb. load test.

**325HD x 325HD Welded** 3.33 lbs./ft.  
**325HDDKB x 325HDDKB Welded** 3.33 lbs./ft.  
BHMA certified to ANSI/BHMA A156.21 Heavy Duty 10,000 lb. load test.
Adjustable ADA Compliant Bumper Seal Threshold

- Stainless steel adjustment screws on 10" centers allow adjustment without re-positioning mounting location.
- Adjusting range 1/4"
- Adjust seal using 7/64" allen wrench

**MATERIALS & FINISHES**
- Aluminum mill finish
- Optional: Slip Resistant SIA Finish

**FASTENERS**
#10 x 1-1/2" FH zinc plated wood screws furnished.

**BUMPER SEAL**
Seals against the door providing weather resistance
- Vinyl ("V") supplied unless other material specified
- Options:
  - NGP-TPV ("N")
  - Silicone ("S") STC 52

896-ADJ .78 lbs./ft.
### ADA Compliant Bumper Seal Thresholds

All thresholds this section

1. **896**
   - 0.64 lbs./ft.
   - BHMA

2. **896DKB**
   - 0.64 lbs./ft.
   - Dark bronze supplied with DKB thresholds.

**BUMPER SEAL**

Seals against the door providing weather resistance.

Vinyl ("V") supplied unless other material specified.

Options:

- NGP-TPV ("N")
- Silicone ("S")

### Stop Strips

All stop strips this section

1. **2**
   - 0.16 lbs./ft.
   - BHMA

2. **2DKB**
   - 0.16 lbs./ft.

   - #6 self-tapping machine screw provided

3. **4**
   - 0.14 lbs./ft.
   - BHMA

4. **4DKB**
   - 0.14 lbs./ft.

   - #6 self-tapping machine screw provided

5. **700E**
   - 0.20 lbs./ft.
   - BHMA

6. **700EDKB**
   - 0.20 lbs./ft.

   - #10 self-tapping machine screw provided

### MATERIALS & FINISHES

- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

### FASTENERS

- #10 x 1-1/2" FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.
Bumper Seal Thresholds

All products this page

8135  .60 lbs./ft.
8135DKB  .60 lbs./ft.

897  .91 lbs./ft.
897DKB  .91 lbs./ft.

MATERIALS & FINISHES
• Aluminum mill finish
• DKB - Aluminum dark bronze finish
• Optional: Slip Resistant SIA Finish

FASTENERS
#10 x 1-1/2" FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.

BUMPER SEAL
Seals against the door providing weather resistance

Vinyl ("V") supplied unless other material specified

Options:
NGP-TPV ("N")
Silicone ("S")
Pile ("P")
**Bumper Seal Thresholds**

All thresholds this page

---

**MATERIALS & FINISHES**
- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

---

**FASTENERS**
- #10 x 1-1/2" FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.

---

**FASTENERS**
- Options:
  - NGP-TPV ("N")
  - Silicone ("S")
  - Pile ("P")
Offset Thresholds

<table>
<thead>
<tr>
<th>Material</th>
<th>Weight/lft.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>653</td>
<td>.76 lbs./ft.</td>
<td>Typical Wall .125</td>
</tr>
<tr>
<td>653DKB</td>
<td>.78 lbs./ft.</td>
<td>5-1/2&quot;</td>
</tr>
<tr>
<td>659</td>
<td>.89 lbs./ft.</td>
<td>Typical Wall .125</td>
</tr>
<tr>
<td>659DKB</td>
<td>.89 lbs./ft.</td>
<td>7&quot;</td>
</tr>
<tr>
<td>655</td>
<td>.84 lbs./ft.</td>
<td>Typical Wall .125</td>
</tr>
<tr>
<td>655DKB</td>
<td>.84 lbs./ft.</td>
<td>5-1/2&quot;</td>
</tr>
<tr>
<td>656</td>
<td>1.00 lbs./ft.</td>
<td>Typical Wall .125</td>
</tr>
<tr>
<td>656DKB</td>
<td>1.00 lbs./ft.</td>
<td>6&quot;</td>
</tr>
</tbody>
</table>

Carpet and Tile Dividers

<table>
<thead>
<tr>
<th>Material</th>
<th>Weight/lft.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>414</td>
<td>.31 lbs./ft.</td>
<td>Typical Wall .125</td>
</tr>
<tr>
<td>414DKB</td>
<td>.31 lbs./ft.</td>
<td>1-3/4&quot;</td>
</tr>
<tr>
<td>404</td>
<td>.70 lbs./ft.</td>
<td>Typical Wall .125</td>
</tr>
<tr>
<td>404DKB</td>
<td>.70 lbs./ft.</td>
<td>4&quot;</td>
</tr>
</tbody>
</table>

Carpet Edges

<table>
<thead>
<tr>
<th>Material</th>
<th>Weight/lft.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>416</td>
<td>.19 lbs./ft.</td>
<td>Typical Wall .188</td>
</tr>
<tr>
<td>416DKB</td>
<td>.19 lbs./ft.</td>
<td>1-7/16&quot;</td>
</tr>
<tr>
<td>417</td>
<td>.50 lbs./ft.</td>
<td>Typical Wall .188</td>
</tr>
<tr>
<td>417DKB</td>
<td>.50 lbs./ft.</td>
<td>2-1/2&quot;</td>
</tr>
</tbody>
</table>

MATERIALS & FINISHES

- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

FASTENERS

#10 x 1-1/2” FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.
Vinyl Carpet/Tile Divider Thresholds

For transition between two different carpets or carpet to tile. Easy to install using adhesive like NGP RR5007BL, Black RTV silicone rubber construction sealant. Each tube bonds 4’ of 398 or 399, 8’ of 400 or 401, 12’ of 402, or 15’ of 407.

401 Black Vinyl

3/4” 2-3/4”

max length = 73”

402 Black Vinyl

3/4” 2-3/4”

max length = 73”

407 Black Vinyl

3/4” 1-7/16”

max length = 73”

398 Black Vinyl

3/4” 3-1/2”

max length = 73”

399 Black Vinyl

3/4” 3-1/2”

max length = 73”

400 Black Vinyl

11/32” 5-1/2”

May be field trimmed for narrower widths.

max length = 73”

* when installed as illustrated between carpet and/or tile

All products this page

* when installed as illustrated between carpet and/or tile
Transition Strips

- Heavy Duty - for transition at edge of 1/8" or 3/8" tile
- Protects edge of tile
- Reduces tripping hazard
- Available in 96" length only
- #14 stainless steel SMS furnished

Half Saddle and Extended Width Components

MATERIALS & FINISHES
- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

FASTENERS
- #10 x 1-1/2" FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.
Half Saddle Thresholds

Typical Wall .109

1/2"  3"

323  .56 lbs./ft.
323DKB  .56 lbs./ft.

Typical Wall .250

1/2"  4"

324  1.20 lbs./ft.
324DKB  1.20 lbs./ft.

Typical Wall .250

5"

325  1.32 lbs./ft.
325DKB  1.32 lbs./ft.

Typical Wall .250

5"

325HD  1.65 lbs./ft.
325HDDKB  1.65 lbs./ft.

MATERIALS & FINISHES

• Aluminum mill finish
• DKB - Aluminum dark bronze finish
• Optional: Slip Resistant SIA Finish

FASTENERS

#10 x 1-1/2" FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.

VINYL FOOT SEAL OPTION:
used instead of caulking to increase the weather resistance of the threshold. Specify on order.

BUMPER SEAL
Seals against the door providing weather resistance

Vinyl ("V") supplied unless other material specified

Options:
NGP-TPV ("N")
Silicone ("S")

when installed with the non-beveled edge flush with flooring, or where no greater than 1/4" vertical rise occurs.
Half Saddle Thresholds and Extended Width Components

**MATERIALS & FINISHES**
- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

**FASTENERS**
#10 x 1-1/2" FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.

* When installed with the non-beveled edge FLUSH with flooring, or where no greater than 1/4" vertical rise occurs.

** * Designed for thermal break. Bumper seal not available.

**NGP-TPV ("N")
Silicone ("S")
Pile ("P")
**Extended Width Thresholds**

- Create wider saddle or half saddle thresholds, choosing components from previous page
- Furnished with aluminum spline for field assembly

Examples - How to order:

```
1/2" x 13"
327 x 355 x 327
```

**Thermal Break Extended Width Thresholds**

- Create wider thermal break thresholds for non-fire-rated applications using components from previous page
- Furnished with rigid thermoplastic thermal break spline for field assembly - indicate “TH” where required

Examples - How to order:

```
1/2" x 10-1/8"
350 x 355
```
```
1/2" x 10-1/8"
321 x TH x 355 x 322
```
```
1/2" x 10-1/8"
884B/S x TH x 355 x 322
```
Thermal Break Saddle Thresholds

Thermal Break thresholds feature a rigid thermoplastic spline creating a separation to prevent the transfer of outside temperature and frost through the threshold.

**Materials & Finishes**
- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

**Fasteners**
#10 x 1-1/2” FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.

**Thermal Break Saddle Thresholds**

<table>
<thead>
<tr>
<th>Size</th>
<th>Weight (lbs./ft)</th>
<th>Material</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>4-1/8&quot;</td>
<td>.75</td>
<td>8424</td>
<td>Typical Wall .110</td>
</tr>
<tr>
<td>5-1/8&quot;</td>
<td>.90</td>
<td>8425</td>
<td>Typical Wall .110</td>
</tr>
<tr>
<td>6-1/8&quot;</td>
<td>1.00</td>
<td>8426</td>
<td>Typical Wall .110</td>
</tr>
<tr>
<td>7-1/8&quot;</td>
<td>1.20</td>
<td>8427</td>
<td>Typical Wall .110</td>
</tr>
<tr>
<td>8-1/8&quot;</td>
<td>1.30</td>
<td>8428</td>
<td>Typical Wall .110</td>
</tr>
<tr>
<td>9-1/8&quot;</td>
<td>1.60</td>
<td>8429</td>
<td>Typical Wall .110</td>
</tr>
<tr>
<td>10-1/8&quot;</td>
<td>1.70</td>
<td>8430</td>
<td>Typical Wall .110</td>
</tr>
</tbody>
</table>

**Typical Wall .110**

**All thresholds this page**

<table>
<thead>
<tr>
<th>Size</th>
<th>Weight (lbs./ft)</th>
<th>Material</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>8424</td>
<td>.75</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8425</td>
<td>.90</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8426</td>
<td>1.00</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8427</td>
<td>1.20</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8428</td>
<td>1.30</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8429</td>
<td>1.60</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8430</td>
<td>1.70</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Thermal Break Saddle Thresholds

Thermal Break thresholds feature a rigid thermoplastic spline creating a separation to prevent the transfer of outside temperature and frost through the threshold.

**Thermal Break Saddle Thresholds**

- **8413** .57 lbs./ft.  
  **8413DKB** .57 lbs./ft.

- **8513** .70 lbs./ft.  
  **8513DKB** .70 lbs./ft.

- **8613** .83 lbs./ft.  
  **8613DKB** .83 lbs./ft.

- **8713** .97 lbs./ft.  
  **8713DKB** .97 lbs./ft.

- **8813** 1.11 lbs./ft.  
  **8813DKB** 1.11 lbs./ft.

- **8913** 1.29 lbs./ft.  
  **8913DKB** 1.29 lbs./ft.

- **8013** 1.42 lbs./ft.  
  **8013DKB** 1.42 lbs./ft.

**MATERIALS & FINISHES**
- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

**FASTENERS**

#10 x 1-1/2" FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.
Thermal Break Saddle Thresholds

Thermal Break thresholds feature a rigid thermoplastic spline creating a separation to prevent the transfer of outside temperature and frost through the threshold.

<table>
<thead>
<tr>
<th>Model</th>
<th>Material</th>
<th>Weight/ft</th>
</tr>
</thead>
<tbody>
<tr>
<td>8113</td>
<td>11-1/4&quot;</td>
<td>1.57 lbs.</td>
</tr>
<tr>
<td>8113DKB</td>
<td>1.57 lbs.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Model</th>
<th>Material</th>
<th>Weight/ft</th>
</tr>
</thead>
<tbody>
<tr>
<td>8213</td>
<td>12-3/8&quot;</td>
<td>1.74 lbs.</td>
</tr>
<tr>
<td>8213DKB</td>
<td>1.74 lbs.</td>
<td></td>
</tr>
</tbody>
</table>

**Materials & Finishes**
- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

**Fasteners**
#10 x 1-1/2" FH zinc plated wood screws furnished.
Dark bronze supplied with DKB thresholds.

Thermal Break Bumper Seal Thresholds

Thermal Break thresholds feature a rigid thermoplastic spline creating a separation to prevent the transfer of outside temperature and frost through the threshold.

<table>
<thead>
<tr>
<th>Model</th>
<th>Material</th>
<th>Weight/ft</th>
</tr>
</thead>
<tbody>
<tr>
<td>8433</td>
<td>4-1/8&quot;</td>
<td>.69 lbs.</td>
</tr>
<tr>
<td>8433DKB</td>
<td>.69 lbs.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Model</th>
<th>Material</th>
<th>Weight/ft</th>
</tr>
</thead>
<tbody>
<tr>
<td>8533</td>
<td>5-1/8&quot;</td>
<td>.83 lbs.</td>
</tr>
<tr>
<td>8533DKB</td>
<td>.83 lbs.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Model</th>
<th>Material</th>
<th>Weight/ft</th>
</tr>
</thead>
<tbody>
<tr>
<td>8633</td>
<td>6-1/8&quot;</td>
<td>.97 lbs.</td>
</tr>
<tr>
<td>8633DKB</td>
<td>.97 lbs.</td>
<td></td>
</tr>
</tbody>
</table>

**Bumper Seal**
Seals against the door providing weather resistance
Vinyl ("V") supplied unless other material specified
Options:
- NGP-TPV ("N")
- Silicone ("S")
Thermal Break Bumper Seal Thresholds

Thermal Break thresholds feature a rigid thermoplastic spline creating a separation to prevent the transfer of outside temperature and frost through the threshold.

All thresholds this page

MATERIALS & FINISHES

• Aluminum mill finish
• DKB - Aluminum dark bronze finish

• Optional: Slip Resistant SIA Finish

FASTENERS

#10 x 1-1/2” FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.

BUMPER SEAL

Seals against the door providing weather resistance

Vinyl (“V”) supplied unless other material specified

Options:
- NGP-TPV (“N”)
- Silicone (“S”)
- Pile (“P”)

8434  .82 lbs./ft.
8434DKB .82 lbs./ft.

8435  .95 lbs./ft.
8435DKB .95 lbs./ft.

8436  1.11 lbs./ft.
8436DKB 1.11 lbs./ft.

8437  1.29 lbs./ft.
8437DKB 1.29 lbs./ft.
**Extended Width Bumper Seal Thresholds**

- **884-6** 1.10 lbs./ft.
- **884-6DKB** 1.10 lbs./ft.
- **884-7** 1.31 lbs./ft.
- **884-7DKB** 1.31 lbs./ft.
- **884-8** 1.52 lbs./ft.
- **884-8DKB** 1.52 lbs./ft.

**Offset Bumper Seal Thresholds**

- **885** .95 lbs./ft.
- **885DKB** .95 lbs./ft.
- **885-6** 1.16 lbs./ft.
- **885-6DKB** 1.16 lbs./ft.
- **885-7** 1.37 lbs./ft.
- **885-7DKB** 1.37 lbs./ft.

**Materials & Finishes**

- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

**Fasteners**

#10 x 1-1/2" FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.

**VINYL FOOT SEAL OPTION:**

used instead of caulking to increase the weather resistance of the threshold. Specify on order.

**BUMPER SEAL**

Seals against the door providing weather resistance

Vinyl ("V") supplied unless other material specified

Options:
- NGP-TPV ("N")
- Silicone ("S")
- Pile ("P")
Vinyl Top Thresholds

MATERIALS & FINISHES
- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

FASTENERS
#10 x 1-1/2" FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.

1/2"

Elevators

Elevators are used under thresholds to increase the rise of the threshold or accommodate offset floor conditions.

1/2"
ADA Compliant Interlocking Ramps

Return Closed Ends for Ramps

Return closed ends provide an attractive finished appearance to ramps. They are available in several lengths and can be field trimmed to accommodate any size ramp assembly.

RCE's are also available with slip-resistant "SIA" finish (suffix "SIA").

MATERIALS & FINISHES

- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

RCE-21
RCE-15
RCE-9
RCE-30 (includes RCE-21 + 12" extension)
RCE-30DKB (includes RCE-21 + 12" extension)
ADA Compliant Interlocking Offset Ramps

Available with Returned Closed Ends - See page T25

Slope = 1:12
Illustrations shown at 50%

MATERIALS & FINISHES
• Aluminum mill finish
• DKB - Aluminum dark bronze finish
• Optional: Slip Resistant SIA Finish
Interlocking Ramp Components

Ramps Comply with:
- ADA Standards for Accessible Design
- ICC/ANSI A117.1 Accessible and Usable Buildings and Facilities

Requirements:
- Maximum Threshold Height = 1/2”
- Thresholds above 1/4” must be beveled with a slope no greater than 1:2
- Height changes over 1/2” require use of a ramp with slope not steeper than 1:12

Ramps and weights per section:
- 3/4" Typical Wall .110: R50 .94 lbs./ft., R50DKB .94 lbs./ft.
- 3" Typical Wall .110: 957 .93 lbs./ft., 957DKB .93 lbs./ft.
- 1-1/4" Typical Wall .110: 954 1.12 lbs./ft., 954DKB 1.12 lbs./ft.
- 1/4" Typical Wall .110: 955 .71 lbs./ft., 955DKB .71 lbs./ft.
- 6" Typical Wall .110: 960 1.76 lbs./ft., 960DKB 1.76 lbs./ft.
- 1-1/2" Typical Wall .110: 961 1.34 lbs./ft., 961DKB 1.34 lbs./ft.
- 2-1/4" Typical Wall .110: 959 .79 lbs./ft., 959DKB .79 lbs./ft.
- 2-1/2" Typical Wall .110: 961 1.34 lbs./ft., 961DKB 1.34 lbs./ft.
- 2" Typical Wall .110: 960 1.76 lbs./ft., 960DKB 1.76 lbs./ft.
- 1/2" Typical Wall .110: 950 .94 lbs./ft., 950DKB .94 lbs./ft.
- 5/8" Typical Wall .110: 951 .71 lbs./ft., 951DKB .71 lbs./ft.
- 6" Typical Wall .110: 959 .79 lbs./ft., 959DKB .79 lbs./ft.

Ramps comply with:
- ADA Standards for Accessible Design
- ICC/ANSI A117.1 Accessible and Usable Buildings and Facilities

Requirements:
- Maximum Threshold Height = 1/2”
- Thresholds above 1/4” must be beveled with a slope no greater than 1:2
- Height changes over 1/2” require use of a ramp with slope not steeper than 1:12

Illustrations shown at 50%
**Aluminum Ramps**

- **Material:** 654, 654DKB
  - Typical Wall .125
  - Weight: .53 lbs./ft.
- **Material:** 657, 657DKB
  - Typical Wall .125
  - Weight: .86 lbs./ft.

**MATERIALS & FINISHES**

- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

**Interlocking Rubber Ramps**

- **Material:** RR952
  - Weight: 1.0 lbs./ft.
  - Maximum length = 120”
- **Material:** RR42
  - Weight: 3.4 lbs./ft.
  - Maximum length = 118”

- **Slope:** 1:12
- **Illustrations shown at 50%**
Custom Fabricated Thresholds

Choose from various height and width components to build custom thresholds to meet special job requirements. See the custom fabricated threshold example illustrated on page T4. For assistance contact our tech support team.

Select the proper height edge components. Select the appropriate center plates to construct the width needed. Plates may be butted together or ripped to make specific widths. Support joints and wider spans with bar supports.

Threshold assembly plates may be used fluted or smooth side up. Slip-resistant SIA finish can be applied to all parts.

Threshold assembly components may be ordered separately for field assembly or welded into one piece units in our custom fabrication shop. They are supplied undrilled unless a template is provided. Ripping and beveling options are available. All custom fabricated assemblies have a tolerance of +/- 1/16".

If a welded assembly is desired, specify "welded".
Edge Components

All products this page

Bar Supports

Used as support under threshold assemblies
Aluminum Cover Plates

- Great for expansion joint covers or anywhere extra width and strength are required
- Cover plates are made to order; non-returnable and non-cancelable once fabricated
- Manufactured through a rolled process providing extra durability
- PVC coating applied to protect the finish during shipping and installation
- Minimum width 2” on 818, 3” on 814 and 4” on 838
- Edges are beveled unless otherwise specified
- Furnished undrilled although custom drilling is available to your detail
- #10 x 1-1/2" zinc plated wood screws furnished

MATERIALS & FINISHES
- Aluminum mill finish
- DKB - Aluminum dark bronze finish

Stainless Steel Cover Plates

- #304 stainless steel material, mill finish
- PVC coating applied to protect the finish during shipping and installation.
- Square cut edges standard. Specify if beveled edge is required.
- Furnished undrilled although custom drilling is available to your detail.
- Minimum width 3” on 818SS and 4” on 814SS.
- #10 x 1-1/2” stainless steel wood screws furnished.

Optional Slip Resistant SIA Finish
Suffix “SIA”
Diamond Tread Plate

- Great for expansion joint cover, bulkhead saddle, or anywhere extra width and strength are required
- This item is made to order and is non-returnable and non-cancelable once fabricated
- 1/8” thick bright-finish aluminum
- Edges beveled unless otherwise specified
- Furnished undrilled, although custom drilling is available to your detail
- #10 x 1-1/2” zinc plated wood screws furnished
- Minimum width 2”

Safety Tread Plates

- Non-slip abrasive tread material is a blend of carborundum and aluminum oxide, bonded and locked into the aluminum tread base
- Treads exceed ADA requirements for coefficient of friction tested to ASTM F609 and MIL-D-23003A
  The coefficient of friction for NGP safety tread plates is .94 dry and .86 wet
- Furnished undrilled, unless a template is provided
- May be used with edge parts (page T31)
- Treads can NOT be ripped to narrower width or welded together
- Safety treads are manufactured to order and are non-cancelable and non-returnable

Mill finish aluminum with black carborundum and aluminum oxide non-slip abrasive tread
Safety Tread Stair Nosings

- Non-slip abrasive tread material is a blend of carborundum and aluminum oxide, bonded and locked into the aluminum tread base.
- Treads exceed ADA requirements for coefficient of friction tested to ASTM F609 and MIL-D-23003A. The coefficient of friction for NGP stair nosings is .94 dry and .86 wet.
- Furnished drilled and countersunk for screws, except 3231 and 3241 which have hook anchor designed for installation into wet concrete.
- Furnished standard with #14 x 1-1/2" stainless steel wood screws. Specify if other screws and anchors required.
- Stair nosings are manufactured to order and are non-cancelable and non-returnable.

Renovation Nosings

<table>
<thead>
<tr>
<th>Width</th>
<th>Depth</th>
<th>Height</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>3509</td>
<td>1/4&quot;</td>
<td>1-3/8&quot;</td>
<td>3.75 lbs./ft.</td>
</tr>
<tr>
<td>3511</td>
<td>1/4&quot;</td>
<td>1-3/8&quot;</td>
<td>4.7 lbs./ft.</td>
</tr>
<tr>
<td>3231</td>
<td>1/2&quot;</td>
<td>1-3/4&quot;</td>
<td>1.05 lbs./ft.</td>
</tr>
<tr>
<td>3241</td>
<td>1/4&quot;</td>
<td>3&quot;</td>
<td>1.35 lbs./ft.</td>
</tr>
</tbody>
</table>

Safety Nosings

- Designed for new construction: poured concrete, Terrazzo or Steel.
- Continuous hook anchor. Not drilled, no screws provided.

Mill finish aluminum with black carborundum and aluminum oxide non-slip abrasive tread.
Cast Aluminum Thresholds With Abrasive Surface

- STANDARD FASTENERS - #14 stainless steel wood screws x expansion shields
- STOCK LENGTHS - 36", 48", 72". 4425 available also in 96" length
- Saddle type with fluted abrasive surface (flute details may vary slightly)
- Drilled 6” from each end to allow field cutting or notching
- Other profiles and sizes available on special order - Consult Factory
- Cast Threshold dimensions shown below are nominal
  Tolerance +/- 1/16"

<table>
<thead>
<tr>
<th>Threshold Type</th>
<th>Weight (lbs./ft.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>4413</td>
<td>1.46</td>
</tr>
<tr>
<td>4513</td>
<td>1.86</td>
</tr>
<tr>
<td>4424</td>
<td>1.46</td>
</tr>
<tr>
<td>4425</td>
<td>1.83</td>
</tr>
</tbody>
</table>
Floor Closer Thresholds

Thresholds can be fabricated for use with any floor closer. They are available in aluminum, bronze, or stainless steel in several finishes including slip resistant (SIA) finish.

Specify when ordering:
- Type x number (i.e. Type 3 x 427E)
- Material and finish
- Door opening width
- Door thickness if other than 1-3/4"
- Handing (Door Handing)
- Closer manufacturer
- Closer model number

### TYPES 1, 3, & 4

<table>
<thead>
<tr>
<th>Material</th>
<th>Type</th>
<th>Width</th>
<th>Finish</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum</td>
<td>1/2&quot; x 7&quot;</td>
<td>427E</td>
<td>1/2&quot; x 7&quot;</td>
</tr>
<tr>
<td></td>
<td>1/2&quot; x 8&quot;</td>
<td>428E</td>
<td>1/2&quot; x 8&quot;</td>
</tr>
<tr>
<td></td>
<td>1/4&quot; x 7&quot;</td>
<td>713</td>
<td>1/4&quot; x 7&quot;</td>
</tr>
<tr>
<td></td>
<td>1/4&quot; x 8&quot;</td>
<td>813</td>
<td>1/4&quot; x 8&quot;</td>
</tr>
<tr>
<td></td>
<td>1/2&quot; x 9&quot;</td>
<td>429E</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1/2&quot; x 10&quot;</td>
<td>430E</td>
<td></td>
</tr>
<tr>
<td></td>
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</tr>
<tr>
<td></td>
<td>1/4&quot; x 10&quot;</td>
<td>1013</td>
<td></td>
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### TYPE 5

<table>
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<tr>
<th>Material</th>
<th>Type</th>
<th>Width</th>
<th>Finish</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum</td>
<td>1/2&quot; x 7&quot; x 4&quot;</td>
<td>427E x 424E</td>
<td>1/2&quot; x 7&quot; x 4&quot;</td>
</tr>
<tr>
<td></td>
<td>1/4&quot; x 7&quot; x 4&quot;</td>
<td>713 x 413</td>
<td>1/4&quot; x 7&quot; x 4&quot;</td>
</tr>
<tr>
<td></td>
<td>1/2&quot; x 8&quot; x 5&quot;</td>
<td>428E x 425E</td>
<td>1/2&quot; x 8&quot; x 5&quot;</td>
</tr>
<tr>
<td></td>
<td>1/4&quot; x 8&quot; x 5&quot;</td>
<td>813 x 513</td>
<td>1/4&quot; x 8&quot; x 5&quot;</td>
</tr>
</tbody>
</table>

Other thresholds and custom assemblies may be prepped for floor closers. Consult factory for custom applications.

Special Finishes available
- Polished, suffix "POL"
- Dark oxidized bronze US10B, suffix "DBK"
- Slip-resistant SIA finish, suffix "SIA"

Stainless steel available
- Specify type (1, 3 or 4) x stainless steel threshold model number
- #304, Mill finish
Optional Finishes:
- Polished US32, 629, suffix “POL”
- Brushed US32D, 630, suffix “Brushed”
## Floor Closer Thresholds

### Typical Wall .125

#### 4" Thresholds
- **413** (.53 lbs./ft.)
- **413DKB** (.53 lbs./ft.)

#### 5" Thresholds
- **513** (.68 lbs./ft.)
- **513DKB** (.68 lbs./ft.)

#### 7" Thresholds
- **713** (1.01 lbs./ft.)
- **713DKB** (1.01 lbs./ft.)

#### 8" Thresholds
- **813** (1.20 lbs./ft.)
- **813DKB** (1.20 lbs./ft.)

### Typical Wall .109

#### 4" Thresholds
- **424E** (.60 lbs./ft.)
- **424EDKB** (.60 lbs./ft.)

#### 5" Thresholds
- **425E** (.80 lbs./ft.)
- **425EDKB** (.80 lbs./ft.)

#### 7" Thresholds
- **427E** (.1.08 lbs./ft.)
- **427EDKB** (.1.08 lbs./ft.)

#### 8" Thresholds
- **428E** (1.20 lbs./ft.)
- **428EDKB** (1.20 lbs./ft.)

### Materials & Finishes
- Aluminum mill finish
- DKB - Aluminum dark bronze finish
- Optional: Slip Resistant SIA Finish

### Fasteners
- #10 x 1-1/2" FH zinc plated wood screws furnished. Dark bronze supplied with DKB thresholds.
Stainless Steel 1/4" Saddle Thresholds

Widths and heights other than shown are available upon request. Return Closed Ends are available - see page T4. Stainless steel thresholds are type #304, mill finish.

Optional Finishes:
- Polished US32, 629 suffix "POL"
- Brushed US32D, 630 suffix "Brushed"
- Slip-resistant suffix "SIA"

FASTENERS
#10 x -1-1/2" FH stainless steel wood screws
Stainless Steel 1/2" Saddle Thresholds

Widths and heights other than shown are available upon request. Return Closed Ends are available - see page T4. Stainless steel thresholds are type #304, mill finish.

Optional Finishes:
- Polished US32, 629 suffix “POL”
- Brushed US32D, 630 suffix “Brushed”
- Slip-resistant suffix “SIA”

FASTENERS
#10 x -1-1/2" FH stainless steel wood screws

### Typical Wall .120

- **412SS**: 1.65 lbs./ft. (4"
- **512SS**: 2.07 lbs./ft. (5"
- **612SS**: 2.50 lbs./ft. (6"
- **712SS**: 2.95 lbs./ft. (7"
- **812SS**: 3.38 lbs./ft. (8"
- **912SS**: 3.81 lbs./ft. (9"
- **1012SS**: 4.25 lbs./ft. (10"

All thresholds on this page
Stainless Steel Bumper Seal Thresholds

#304 stainless steel, mill finish
Optional finishes:
- Polished US32, 629 suffix “POL”
- Brushed US32D, 630 suffix “Brushed”
- Slip-resistant suffix “SIA”

#896SS 2.83 lbs./ft.
For adhesive mounted silicone bumper seal suffix “S”

Stainless Steel Cover Plate

• #304 stainless steel material, Mill finish
  Optional finishes: Polished US32, 629 suffix “POL”
  Brushed US32D, 630 suffix “Brushed”
• PVC coating applied to protect the finish during shipping and installation.
• Square cut edges standard. Specify if beveled edge is required.
• Furnished undrilled although custom drilling is available to your detail.
• Minimum width 3” on 818SS and 4” on 814SS.
• #10 x 1-1/2” stainless steel wood screws furnished.

818SS 1/8”
Maximum width 48”
Maximum length 144”

814SS 1/4”
Maximum width 36”
Maximum length 96”
Optional: Slip Resistant SIA Finish Suffix “SIA”.
Architectural Bronze Bumper Seal Thresholds

Architectural Bronze satin finish (728) similar to US4.
Optional finishes:
- Polished (721), suffix “POL”
- Dark oxidized oil rubbed (722) similar to US10B, suffix “DKB”
- Slip-resistant, suffix “SIA”

896BR 1.94 lbs./ft.

BUMPER SEAL
Seals against the door providing weather resistance
Vinyl (“V”) supplied unless other material specified
Options:
- NGP-TPV (“N”)
- Silicone (“S”)

Brass Cover Plate

- #260 Brass, mill finish - 3” minimum width.
  Optional finish: Polished (similar to US3), suffix “POL”.
- Manufactured through a cold formed process providing extra durability.
- PVC coating applied to protect the finish during shipping and installation.
- Beveled edges standard. Specify if square cut edges are required.
- Furnished undrilled although custom drilling is available to your detail.
- Minimum width 3”.
- #10 x 1-1/2” brass wood screws furnished.

818BR

Optional: Slip Resistant SIA Finish
Suffix “SIA”.

Maximum width 36”
Maximum length 96”
Architectural Bronze 1/4" Saddle Thresholds

Architectural Bronze satin finish (728) similar to US4.
Optional finishes:
- Polished (721), suffix "POL"
- Dark oxidized oil rubbed (722) similar to US10B, suffix "DBK"
- Slip-resistant, suffix "SIA"

FASTENERS
#10 X 1-1/2" solid brass wood screws furnished.
Antique bronze finish screws provided with dark bronze thresholds.
Architectural Bronze 1/2" Saddle Thresholds

Architectural Bronze satin finish (728) similar to US4. Optional finishes:
- Polished (721), suffix “POL’
- Dark oxidized oil rubbed (722) similar to US10B, suffix “DKB”
- Slip-resistant, suffix “SIA”

<table>
<thead>
<tr>
<th>Length (in)</th>
<th>Weight (lbs./ft)</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>2.28</td>
</tr>
<tr>
<td>5</td>
<td>2.84</td>
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<tr>
<td>6</td>
<td>3.33</td>
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</tr>
<tr>
<td>9</td>
<td>4.27</td>
</tr>
<tr>
<td>10</td>
<td>4.78</td>
</tr>
</tbody>
</table>

424BR 2.28 lbs./ft.
425BR 2.84 lbs./ft.
426BR 3.33 lbs./ft.
427BR 4.09 lbs./ft.
428BR 5.06 lbs./ft.
429BR 4.27 lbs./ft.
430BR 4.78 lbs./ft.
Architectural Bronze
Thermal Break Saddle Thresholds

Thermal Break thresholds feature a rigid thermoplastic spline creating a separation to prevent the transfer of outside temperature and frost through the threshold.

FASTENERS
#10 X 1-1/2” solid brass wood screws furnished.
Antique bronze finish screws provided with dark bronze thresholds.

Architectural Bronze satin finish (728) similar to US4.
Optional finishes:
Polished (721), suffix “POL”
Dark oxidized oil rubbed (722) similar to US10B, suffix “DKB”
Slip-resistant, suffix “SIA”
Architectural Bronze Half-Saddle Thresholds

Architectural Bronze satin finish (728) similar to US4.
Optional finishes:
- Polished (721), suffix "POL"
- Dark oxidized oil rubbed (722) similar to US10B, suffix "DKB"
- Slip-resistant, suffix "SIA"

FASTENERS
#10 X 1-1/2" solid brass wood screws furnished.
Antique bronze finish screws provided with dark bronze thresholds.

* Not intended for insert when installed with the non-beveled edge FLUSH with flooring, or where no greater than 1/4" vertical rise occurs.

<table>
<thead>
<tr>
<th>Model</th>
<th>Width (in)</th>
<th>Height (in)</th>
<th>Typical Wall Thickness</th>
<th>lbs./ft.</th>
</tr>
</thead>
<tbody>
<tr>
<td>215BR</td>
<td>2</td>
<td>1/4</td>
<td>.157</td>
<td>.76</td>
</tr>
<tr>
<td>315BR</td>
<td>3</td>
<td>1/4</td>
<td>.157</td>
<td>1.56</td>
</tr>
<tr>
<td>415BR</td>
<td>4</td>
<td>1/4</td>
<td>.157</td>
<td>1.88</td>
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<tr>
<td>322BR</td>
<td>3</td>
<td>1/2</td>
<td>.110</td>
<td>1.31</td>
</tr>
<tr>
<td>327BR</td>
<td>4</td>
<td>1/2</td>
<td>.110</td>
<td>1.75</td>
</tr>
<tr>
<td>350BR</td>
<td>5</td>
<td>1/2</td>
<td>.110</td>
<td>2.10</td>
</tr>
<tr>
<td>325BR</td>
<td>5</td>
<td>1/2</td>
<td>.250</td>
<td>3.95</td>
</tr>
</tbody>
</table>

Architectural Bronze satin finish (728) similar to US4.
Optional finishes:
- Polished (721), suffix "POL"
- Dark oxidized oil rubbed (722) similar to US10B, suffix "DKB"
- Slip-resistant, suffix "SIA"

FASTENERS
#10 X 1-1/2" solid brass wood screws furnished.
Antique bronze finish screws provided with dark bronze thresholds.
Architectural Bronze Interlocking Thresholds

Bronze Hook

Available in 36" & 48" lengths

FASTENERS
#10 X 1-1/2" solid brass wood screws furnished. Antique bronze finish screws provided with dark bronze thresholds.

BUMPER SEAL
Seals against the door providing weather resistance

Options:
- NGP-TPV ("N")
- Silicone ("S")
- Pile ("P")
Architectural Bronze Custom Thresholds

Choose from various height and width components to build custom thresholds to meet special job requirements. See the custom fabricated threshold example illustrated on page T4. For assistance contact our tech support team.

Select the proper height edge components. Select the appropriate center plates to construct the width needed. Plates may be butted together or ripped to make specific widths. Support joints and wider spans with bar supports.

Threshold assembly plates may be used fluted or smooth side up. Slip-resistant SIA finish can be applied to all parts.

Threshold assembly components may be ordered separately for field assembly or welded into one piece units in our custom fabrication shop. They are supplied undrilled unless a template is provided. Ripping and beveling options are available. All custom fabricated assemblies have a tolerance of +/- 1/16”.

If a welded assembly is desired, specify “welded”.

Architectural Bronze satin finish (728) similar to US4.
Optional finishes:
- Polished (721), suffix “POL”
- Dark oxidized oil rubbed (722) similar to US10B, suffix “DKB”
- Slip-resistant, suffix “SIA”

Bar Supports
used as support under threshold assemblies

BAR1BR
BAR2BR

Architectural Bronze Custom Fabricated Thresholds

8140BR 0.82 lbs./ft.
8136BR 0.89 lbs./ft.
8139BR 1.25 lbs./ft.
8142BR 1.30 lbs./ft.
8143BR 2.07 lbs./ft.
8144BR 2.88 lbs./ft.
8145BR 3.70 lbs./ft.
8146BR 4.25 lbs./ft.

**Threshold Fasteners**

- **#10 x 1 1/2" Phillips Flat Head Wood Screw**
  - Use 1/8" Drill bit

- **#12 x 1 1/2" Phillips Flat Head Wood Screw**
  - Use 9/64" Drill bit
  - Also #12 x 1"

- **#10 x 1 1/2" Phillips Flat Head Stainless Steel Sheet Metal Screw**
  - Use 1/8" Drill bit
  - Also #10 x 1", #10 x 2", #10 x 2 1/2", #10 x 3"

- **#12 x 1 1/2" Phillips Flat Head Sheet Metal Screw**
  - Use 9/64" Drill bit
  - Also: #12 x 1"

- **#10 x 1/2" Phillips Flat Head Machine Screw**
  - Use 1/8" Drill bit

- **#1/4-20 x 1 1/2" Phillips Flat Head Machine Screw**
  - Use 1/4" Drill bit

- **#1/4-20 x 1 1/2" Phillips Combo Flat Head Machine Screw/Anchor**
  - Use 1/4" Drill bit

- **Hilti Kwik-Con II 1/4" x 1-3/4" Screw**
  - Available with Phillips Head or Torx Head
  - Use Hilti TKC large concrete bit SDS 1/4" Tough Carbide

- **Lead Expansion Shield**
  - 4% Antimonial Lead
  - Use 5/16" Drill bit

- **Plastic Anchor Various Sizes**
  - Use Drill Size = Anchor Size

- **#1/4-20 Phillips Combo Flat Head Machine Screw/Anchor**
  - Use 1/4" Drill bit

- **#18 x 7/8" Nail for use with 80B Hook Strip**