

HPD UNIQUE IDENTIFIER: 32724

CLASSIFICATION: 08 70 00 Hardware

**PRODUCT DESCRIPTION:** Continuous hinges are hinges that run the full height of a door. The design of the product evenly distributes the weight of the door along the full length of the frame. Continuous hinges are ideal for high frequency and heavy weight doors in new construction and retrofit applications. Continuous hinges are designed to be 1" shorter than the full height of the door. For a standard 3'x7' door, a typical continuous hinge length is 6'11". National guard product continuous hinge products are certified grade 1 to ansi/bhma a156.26-2012 grade 1 for 150 lb and 600 lb doors and grade 2 for 300 lb doors.

**Section 1: Summary**

**Nested Method / Product Threshold**

**CONTENT INVENTORY**

<p><b>Inventory Reporting Format</b></p> <p><input checked="" type="radio"/> Nested Materials Method</p> <p><input type="radio"/> Basic Method</p> <p><b>Threshold Disclosed Per</b></p> <p><input type="radio"/> Material</p> <p><input checked="" type="radio"/> Product</p>	<p><b>Threshold Level</b></p> <p><input type="radio"/> 100 ppm</p> <p><input checked="" type="radio"/> 1,000 ppm</p> <p><input type="radio"/> Per GHS SDS</p> <p><input type="radio"/> Other</p>	<p><b>Residuals/Impurities Evaluation</b></p> <p><input type="radio"/> Completed</p> <p><input checked="" type="radio"/> Not Completed</p> <p><b>Explanation(s) provided for Residuals/Impurities?</b></p> <p><input checked="" type="radio"/> Yes <input type="radio"/> No</p>	<p><i>For all contents above the threshold, the manufacturer has:</i></p> <p><b>Characterized</b> <input checked="" type="radio"/> Yes <input type="radio"/> No</p> <p><i>Provided weight and role.</i></p> <p><b>Screened</b> <input checked="" type="radio"/> Yes <input type="radio"/> No</p> <p><i>Provided screening results using HPDC-approved methods.</i></p> <p><b>Identified</b> <input checked="" type="radio"/> Yes <input type="radio"/> No</p> <p><i>Provided name and CAS RN or other identifier.</i></p>
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**CONTENT IN DESCENDING ORDER OF QUANTITY**

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

**NESTED MATERIAL | MATERIAL OR SUBSTANCE | RESIDUAL OR IMPURITY**

**GREENSCREEN SCORE | HAZARD TYPE**

**ALUMINUM CONTINUOUS HINGES [ POLYBUTYLENE TEREPHTHALATE LT-UNK 1,3-BENZENEDICARBOXYLIC ACID, POLYMER WITH 1,4-BENZENEDICARBOXYLIC ACID, 2,2-DIMETHYL-1,3-PROPANEDIOL AND 1,2-ETHANEDIOL NoGS BARIUM SULFATE BM-2 | CAN | MAM LIMESTONE BM-3dg POLYTETRAFLUOROETHYLENE BM-1 6063 ALUMINUM ALLOY ] STAINLESS STEEL CONTINUOUS HINGES [ NYLON 6 LT-UNK SAE 304 STAINLESS STEEL ]**

Number of Greenscreen BM-4/BM3 contents ... 1

Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... BM-1

Nanomaterial ... No

**INVENTORY AND SCREENING NOTES:**

Special Conditions applied: [MetalAlloy]

This HPD considers aluminum continuous hinges and stainless steel continuous hinges.

**VOLATILE ORGANIC COMPOUND (VOC) CONTENT**

VOC Content data is not applicable for this product category.

**CERTIFICATIONS AND COMPLIANCE** See Section 3 for additional listings.

VOC emissions: Inherently non-emitting source per LEED®

**CONSISTENCY WITH OTHER PROGRAMS**

Pre-checked for LEED v4 Option 1.

Pre-checked for LEED v4.1 Option 1.

Third Party Verified?

- Yes
- No

PREPARER: Self-Prepared

VERIFIER:

VERIFICATION #:

SCREENING DATE: 2023-05-15

PUBLISHED DATE: 2023-05-15

EXPIRY DATE: 2026-05-15

## Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.3, available on the HPDC website at: [www.hpd-collaborative.org/hpd-2-3-standard](http://www.hpd-collaborative.org/hpd-2-3-standard)

### ALUMINUM CONTINUOUS HINGES

%: 0.0000 - 100.0000

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES EVALUATION COMPLETED: No

MATERIAL TYPE: Metal

RESIDUALS AND IMPURITIES NOTES: Residuals and Impurities not considered. Only intentionally added ingredients are presented in this HPD.

OTHER MATERIAL NOTES: Alternate to stainless steel continuous hinges. Available with anodized or dark bronze anodized finish.

### 6063 ALUMINUM ALLOY

ID: [UNS A96063](#)

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**

%: 95.0000 - 98.0000

GreenScreen: **See notes**

RC: **None**

NANO: **No**

MATERIAL ROLE: **Structure component**

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

Hazard Screening is not applicable to this Special Condition

METAL ALLOY HPD: See alloy HPD for alloying content inventory, GreenScreen scores, and hazards: [ [UNS A96063](#) ]

METAL ALLOY NOTES: In compliance with HPDC Special Conditions Policy for Metal Alloys, the listed alloy is considered the ingredient in this product, and is reported without information regarding its alloying elements. Metal alloys have different intrinsic characteristics, including health and environmental hazards, than their alloying elements. An alloy HPD with alloying element content inventory, their GreenScreen scores, and hazards is available at the link above.

GREENSCREEN BM-1 & LT-1 ALLOYING ELEMENTS: Aluminum (Al) - BM-1

LISTING NOTES: No Additional Listings appear for the alloy.

MATERIAL CONTENT NOTES: Aluminum Continuous Hinges contain 28% pre-consumer recycled content from manufacturing scrap. GreenScreen BM-1 and LT-1 scores of constituent alloying elements are listed, but it should be noted that hazard assessment of individual elements is different and not commensurate with hazard assessment of metal alloys, which have different physical and reactive properties, and for which a comprehensive hazard assessment methodology has not been identified that supports the purpose of an HPD. No metal alloy product or supplier HPDs available.

### POLYBUTYLENE TEREPHTHALATE

ID: [26062-94-2](#)

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2023-05-15 8:30:46**

%: 1.0000 - 2.0000

GreenScreen: **LT-UNK**

RC: **None**

NANO: **No**

SUBSTANCE ROLE: **Polymer species**

HAZARD TYPE

LIST NAME AND SOURCE

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS

LIST NAME AND SOURCE

NOTIFICATION

None found

No listings found on Additional Hazard Lists

SUBSTANCE NOTES:

**1,3-BENZENEDICARBOXYLIC ACID, POLYMER WITH 1,4-BENZENEDICARBOXYLIC ACID, 2,2-DIMETHYL-1,3-PROPANEDIOL AND 1,2-ETHANEDIOL**

ID: 27923-68-8

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2023-05-15 8:30:46**

%: **0.0000 - 1.0000** GreenScreen: **NoGS** RC: **None** NANO: **No** SUBSTANCE ROLE: **Coating**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES:

**BARIUM SULFATE**

ID: 7727-43-7

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2023-05-15 8:30:47**

%: **0.0000 - 0.5000** GreenScreen: **BM-2** RC: **None** NANO: **No** SUBSTANCE ROLE: **Coating**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	MAK	Carcinogen Group 4 - Non-genotoxic carcinogen with low risk under MAK/BAT levels

MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
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ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022  Biological and Environmentally Released Materials

RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022  Children's Products
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RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022  Cosmetics & Personal Care Products
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SUBSTANCE NOTES:

**LIMESTONE**

ID: 1317-65-3

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2023-05-15 8:30:48**

%: **0.0000 - 0.5000** GreenScreen: **BM-3dg** RC: **None** NANO: **No** SUBSTANCE ROLE: **Coating**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES:

**POLYTETRAFLUOROETHYLENE**

ID: 9002-84-0

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2023-05-15 8:30:48**

%: **0.2000 - 0.5000** GreenScreen: **BM-1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Polymer species**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Perkins+Will (P+W)	P&W - Precautionary List  Precautionary list of substances recommended for avoidance
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes of Problematic Chemicals  PFAS
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022  Core Restrictions
RESTRICTED LIST	International Living Future Institute (ILFI)	Living Building Challenge 4.0 - Red List of Materials & Chemicals - Effective April 1, 2023  Red List substances to avoid in Living Building Challenge V4.0 projects

SUBSTANCE NOTES:

**STAINLESS STEEL CONTINUOUS HINGES**

%: **0.0000 - 100.0000**

PRODUCT THRESHOLD: 1000 ppm RESIDUALS AND IMPURITIES EVALUATION COMPLETED: No MATERIAL TYPE: Metal

RESIDUALS AND IMPURITIES NOTES: Residuals and Impurities not considered. Only intentionally added ingredients are presented in this HPD.

OTHER MATERIAL NOTES: Alternate to aluminum continuous hinges. Available with brushed or polished finish.

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**%: **95.0000 - 98.0000**      GreenScreen: **See notes**      RC: **None**      NANO: **No**      MATERIAL ROLE: **Structure component**

HAZARD TYPE      AGENCY AND LIST TITLES      WARNINGS

Hazard Screening is not applicable to this Special Condition

METAL ALLOY HPD: See alloy HPD for alloying content inventory, GreenScreen scores, and hazards: [ [UNS S30400 Stainless Steel](#) ]

METAL ALLOY NOTES: In compliance with HPDC Special Conditions Policy for Metal Alloys, the listed alloy is considered the ingredient in this product, and is reported without information regarding its alloying elements. Metal alloys have different intrinsic characteristics, including health and environmental hazards, than their alloying elements. An alloy HPD with alloying element content inventory, their GreenScreen scores, and hazards is available at the link above.

GREENSCREEN BM-1 &amp; LT-1 ALLOYING ELEMENTS: Nickel (Ni) - LT-1

LISTING NOTES: No Additional Listings appear for the alloy.

MATERIAL CONTENT NOTES: Stainless Steel Continuous Hinges contain 25% post consumer and 3% pre-consumer recycled content. GreenScreen BM-1 and LT-1 scores of constituent alloying elements are listed, but it should be noted that hazard assessment of individual elements is different and not commensurate with hazard assessment of metal alloys, which have different physical and reactive properties, and for which a comprehensive hazard assessment methodology has not been identified that supports the purpose of an HPD. No metal alloy product or supplier HPDs available.

**NYLON 6**

ID: 25038-54-4

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**      HAZARD SCREENING DATE: **2023-05-15 8:30:48**%: **0.5000 - 1.0000**      GreenScreen: **LT-UNK**      RC: **None**      NANO: **No**      SUBSTANCE ROLE: **Polymer species**

HAZARD TYPE      LIST NAME AND SOURCE      WARNINGS

None found      No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS      LIST NAME AND SOURCE      NOTIFICATION

None found      No listings found on Additional Hazard Lists

SUBSTANCE NOTES:

## Section 3: Certifications and Compliance

*This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.*

### VOC EMISSIONS

### Inherently non- emitting source per LEED®

CERTIFYING PARTY: Self-declared

ISSUE DATE: 2019-09-03

CERTIFIER OR LAB: N/A

APPLICABLE FACILITIES: All

EXPIRY DATE:

CERTIFICATE URL:

CERTIFICATION AND COMPLIANCE NOTES:

## Section 4: Accessories

*This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.*

No accessories are required for this product.

## Section 5: General Notes

This HPD considers aluminum continuous hinges and stainless steel continuous hinges. Aluminum continuous hinges are available with anodized or dark bronze anodized finish and stainless steel continuous hinges are available with brushed or polished finish.

**MANUFACTURER INFORMATION**

**MANUFACTURER:** National Guard Products  
**ADDRESS:** 4985 East Raines Rd  
**Memphis TN 38118, United States**  
**WEBSITE:** [www.ngp.com](http://www.ngp.com)

**CONTACT NAME:** Roger Skold  
**TITLE:** Technical Director  
**PHONE:** 800-647-7874  
**EMAIL:** [rogers@ngp.com](mailto:rogers@ngp.com)

*The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.*

**KEY**

**Hazard Types**

<b>AQU</b> Aquatic toxicity	<b>LAN</b> Land toxicity	<b>PHY</b> Physical hazard (flammable or reactive)
<b>CAN</b> Cancer	<b>MAM</b> Mammalian/systemic/organ toxicity	<b>REP</b> Reproductive
<b>DEV</b> Developmental toxicity	<b>MUL</b> Multiple	<b>RES</b> Respiratory sensitization
<b>END</b> Endocrine activity	<b>NEU</b> Neurotoxicity	<b>SKI</b> Skin sensitization/irritation/corrosivity
<b>EYE</b> Eye irritation/corrosivity	<b>NF</b> Not found on Priority Hazard Lists	<b>UNK</b> Unknown
<b>GEN</b> Gene mutation	<b>OZO</b> Ozone depletion	
<b>GLO</b> Global warming	<b>PBT</b> Persistent, bioaccumulative, and toxic	

**GreenScreen (GS)**

<b>BM-4</b> Benchmark 4 (prefer-safer chemical)	<b>LT-P1</b> List Translator Possible 1 (Possible Benchmark-1)
<b>BM-3</b> Benchmark 3 (use but still opportunity for improvement)	<b>LT-1</b> List Translator 1 (Likely Benchmark-1)
<b>BM-2</b> Benchmark 2 (use but search for safer substitutes)	<b>LT-UNK</b> List Translator Benchmark Unknown
<b>BM-1</b> Benchmark 1 (avoid - chemical of high concern)	<b>NoGS</b> No GreenScreen.
<b>BM-U</b> Benchmark Unspecified (due to insufficient data)	

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, [www.greenscreenchemicals.org](http://www.greenscreenchemicals.org), and Best Practices for Hazard Screening on the HPDC website ([hpd-collaborative.org](http://hpd-collaborative.org)).

**Recycled Types**

- PreC** Pre-consumer recycled content
- PostC** Post-consumer recycled content
- UNK** Inclusion of recycled content is unknown
- None** Does not include recycled content

**Other Terms:**

**GHS SDS** Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

**Inventory Methods:**

- Nested Method / Material Threshold** Substances listed within each material per threshold indicated per material
- Nested Method / Product Threshold** Substances listed within each material per threshold indicated per product
- Basic Method / Product Threshold** Substances listed individually per threshold indicated per product

- Nano** Composed of nano scale particles or nanotechnology
- Third Party Verified** Verification by independent certifier approved by HPDC
- Preparer** Third party preparer, if not self-prepared by manufacturer
- Applicable facilities** Manufacturing sites to which testing applies

*The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:*

- *a method for the assessment of exposure or risk associated with product handling or use,*
- *a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

*Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.*

*The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.*

*The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.*